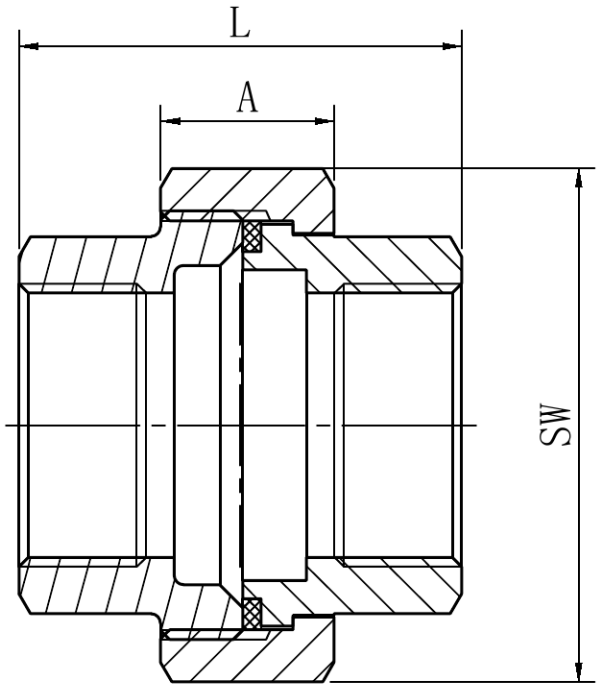
Amendment number	The revised notes	DATE	SIGN	Proofread



CU-T F/F	1/8″	1/4″	3/8″	1/2″	3/4″	1″	1-1/4″	1-1/2″	2″	2-1/2″	3″	4″
L	30.0	34.5	36.2	36.0	38.5	48.0	49.0	50.0	58.0	71.5	82.5	97.0
SW	24.6	29.5	33.5	36.7	45.5	53.5	65.2	71.0	85.2	105.0	119.5	146.2
A	12.0	13.5	14.0	14.0	15.0	16.8	17.8	20.0	21.0	28.0	29.5	33.5

Technical Requirements:

1: When the pipe material is processed,the product should be shot blasting and pickling before processing
2: The surface of the parts should not have scratches, bruises and other damage to the surface defects of the parts.
3: Remove Burr edges.
4: Unmarked rounded corners R≤0.5.
5: Use ISO 2768-m for unspecified tolerances.

Tolerance standards: ISO 2768 (GB/T 1804-200)			
Nominal Dimension	0.5~3	>3~6	>6~30
Tolerances	±0.1	±0.1	±0.2
Nominal Dimension	>30~120	>120~400	>400~1000
Tolerances	±0.3	±0.5	±0.8

CU-T F/F	BY-CU-T F/F
	A/0
2026-03-23	BY-C-001
1 1	