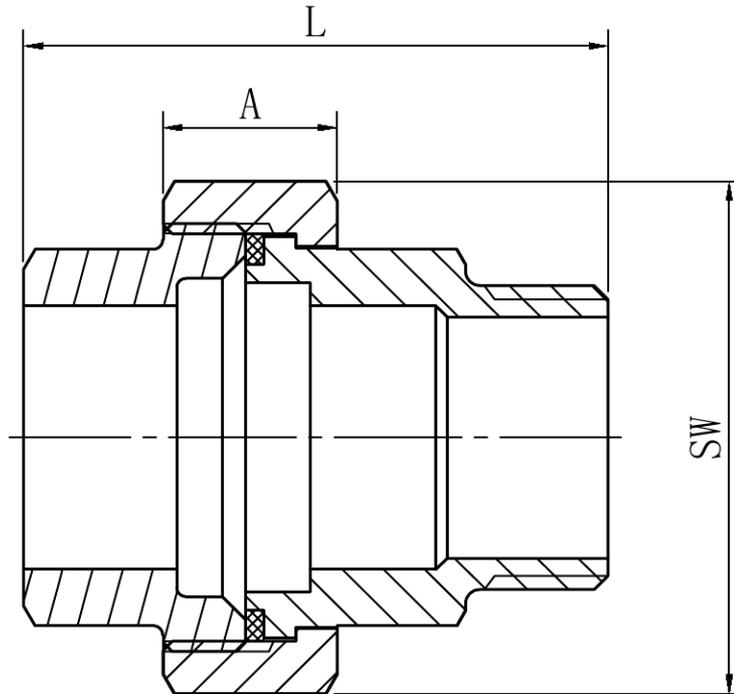


Amendment number	The revised notes	DATE	SIGN	Proofread
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CU-T BW/M	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
L	42.5	47.0	51.0	54.5	57.5	68.0	74.5	79.5	88.0	104.0	116.0	136.0
SW	24.6	29.5	33.5	36.7	45.5	53.5	65.2	71.0	85.2	105.0	119.5	146.2
A	12.0	13.5	14.0	14.0	15.0	16.8	17.8	20.0	21.0	28.0	29.5	33.5

**Technical Requirements:**

- 1: When the pipe material is processed, the product should be shot blasting and pickling before processing
- 2: The surface of the parts should not have scratches, bruises and other damage to the surface defects of the parts.
- 3: Remove Burr edges.
- 4: Unmarked rounded corners  $R \leq 0.5$ .
- 5: Use ISO 2768-m for unspecified tolerances.

Tolerance standards: ISO 2768 (GB/T 1804-200)												BY-CU-T W/M
Nominal Dimension	0.5~3	>3~6	>6~30						CU-T BW/M			A/0
Tolerances	±0.1	±0.1	±0.2									BY-C-001
Nominal Dimension	>30~120	>120~400	>400~1000									
Tolerances	±0.3	±0.5	±0.8						1	1		