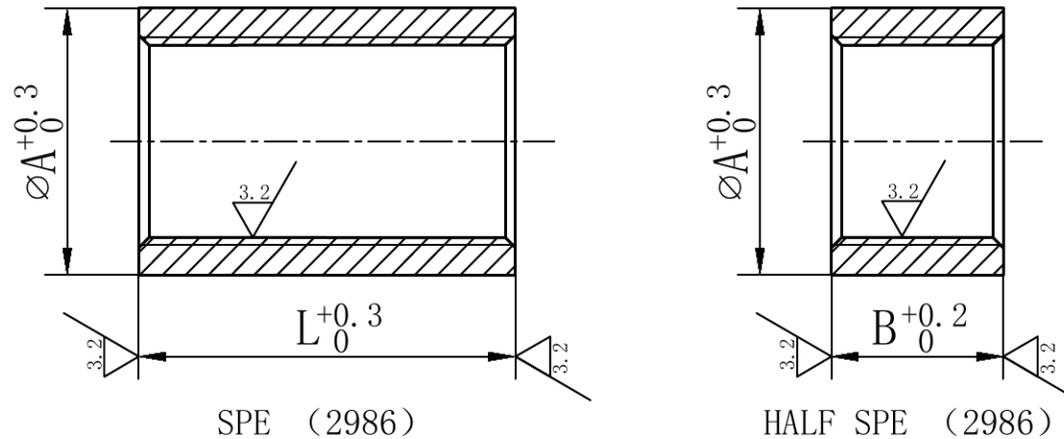


Amendment number	The revised notes	DATE	SIGN	Proofread
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SIZE	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
$\varnothing A^{+0.3}$	14/15	18.5	21.3	26.6	31.8	39.5	48.3	54.5	66.3	82.0	95.0	122.0
$B^{+0.2}$	8.0	11.0	12.0	15.0	17.0	19.5	22.0	22.0	26.0	30.5	34.0	40.0
$L^{+0.3}$	17.0	25.0	26.0	34.0	36.0	43.0	48.0	48.0	56.0	65.0	71.0	83.0

SPE 1/8" has two outside diameters, 14 and 15, as per order."

Linear dimensional tolerances for ISO 2768 (GB/T 1804-200)								
Limit deviation	Basic size segment							
	0.5~3	>3~6	>6~30	>30~120	>120~400	>400~1000	>1000~2000	>2000~4000
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

Technical Requirements:

- 1、When the pipe material is processed, the product should be shot blasting and pickling before processing
- 2、The surface of the parts should not have scratches, scratches and other damage to the surface defects of the parts
- 3、Remove Burr edges.
- 4、The tolerance is not noted according to ISO 2768-m.

Drawing	Gao, BaoLi	2024-06-29	SPE、HALF SPE (2986)		
Audit					
Approved			Weight	Scale	2986
	Sign	DATE			BY-2986-SPE、HALF SPE