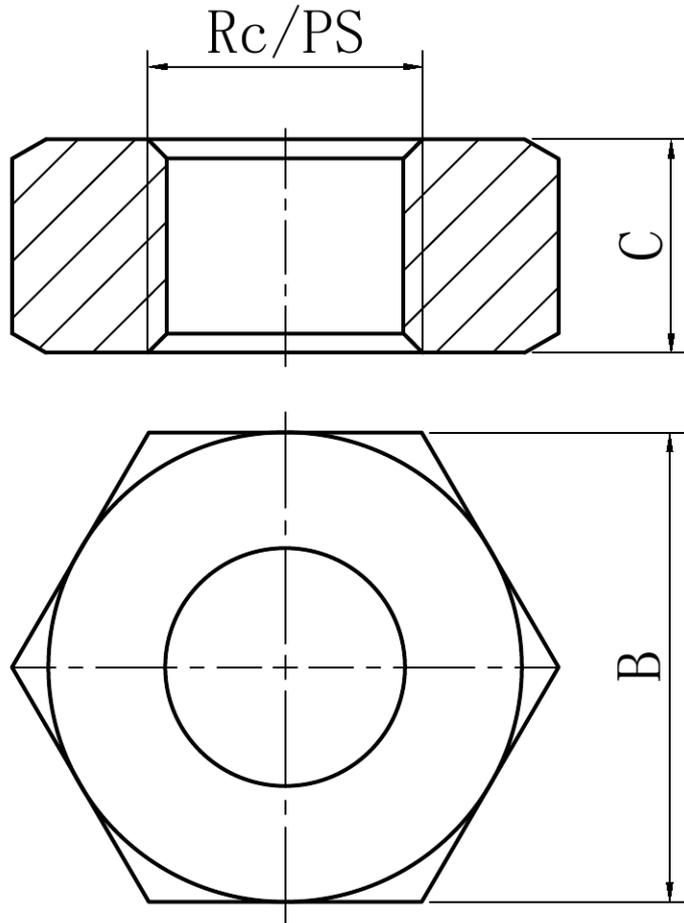


|                  |                   |      |      |           |
|------------------|-------------------|------|------|-----------|
| Amendment number | The revised notes | DATE | SIGN | Proofread |
|------------------|-------------------|------|------|-----------|



|   |      |      |      |      |      |      |        |        |      |        |       |       |
|---|------|------|------|------|------|------|--------|--------|------|--------|-------|-------|
|   | 1/8" | 1/4" | 3/8" | 1/2" | 3/4" | 1"   | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"    | 4"    |
| B | 16.0 | 20.0 | 23.5 | 28.5 | 33.0 | 42.0 | 50.0   | 57.0   | 70.0 | 91.0   | 102.5 | 130.0 |
| C | 5.0  | 5.5  | 6.5  | 7.5  | 8.5  | 10.0 | 11.0   | 11.2   | 12.0 | 14.8   | 17.6  | 19.3  |

Note: hexagonal, octagonal, and

Technical Requirements:

- 1: When the pipe material is processed, the product should be shot blasting and pickling before processing
- 2: The surface of the parts should not have scratches, bruises and other damage to the surface defects of the parts.
- 3: Remove Burr edges.
- 4: Unmarked rounded corners  $R \leq 0.5$ .
- 5: Use ISO 2768-m for unspecified tolerances.

|   |         |          |           |  |  |  |  |  |    |   |  |          |
|---|---------|----------|-----------|--|--|--|--|--|----|---|--|----------|
| Tolerance standards: ISO 2768 (GB/T 1804-200) |         |          |           |  |  |  |  |  |    |   |  | BY-LN    |
| Nominal Dimension                             | 0.5~3   | >3~6     | >6~30     |  |  |  |  |  | LN |   |  | A/0      |
| Tolerances                                    | ±0.1    | ±0.1     | ±0.2      |  |  |  |  |  |    |   |  | BY-L-001 |
| Nominal Dimension                             | >30~120 | >120~400 | >400~1000 |  |  |  |  |  |    |   |  |          |
| Tolerances                                    | ±0.3    | ±0.5     | ±0.8      |  |  |  |  |  | 1  | 1 |  |          |