



SIZE	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	
ØU	10.2	13.5	17.1	21.3	26.7	33.4	42.2	48.3	60.3	PT、BSP	NPT	88.9	114.3
										76.0	73.0		
T	30	30	30	35	40	40	50	50	50	60	70	80	

Linear dimensional tolerances for ISO 2768 (GB/T 1804-200)								
Limit deviation	Basic size segment							
	0.5~3	>3~6	>6~30	>30~120	>120~400	>400~1000	>1000~2000	>2000~4000
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

**Technical Requirements:**

- 1、The surface of the parts should not have scratches, scratches and other damage to the surface defects of the parts
- 2、Remove Burr edges.
- 3、The tolerance is not noted according to ISO 2768-m.

Drawing	Gao, BaoLi	2024-06-29	Welding Nipple		
Audit					
Approved			Weight	Scale	40S
	Sign	DATE			BY-40S WN